

Work Order ID 166223-2567

166223

Wednesday, September 13, 2017 7:49:24 AM

Page 1

Item ID: D350-607-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Stop

NS2

Start Date: 9/13/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 9/21/2017 Req'd Qty: 6.00

6

Customer:

Reference:

SEP 13 2017

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-3

E

SEP 13 2017

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-511 CHG007

DAS
27
9-89

SEP 21 2017

140

Pick Kit

0.00

140

Packaging

Memo

0.00

Packaging

SEP 13 2017

DAS
28
9-89

150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Memo

0.18

Quality Control

DAS
27
9-89

SEP 21 2017

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Item ID: D350-607-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Stop

NS2Start Date: 9/13/2017 Start Qty: 6.00 ***6***

Cust Item ID:

Required Date: 9/21/2017 Req'd Qty: 6.00 ***6***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

Identify as per dwg & Stock Location: **Fg129**

0.00

160

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-511
Location: _____DAS
27
9-89

SEP 21 2017

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.60

Quality Control

DAS
21
9-89

SEP 21 2017

DAS
21
9-89

SEP 21 2017

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166223

D350-607-511

Required Date: 9/21/2017

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3910-7		Manufactured	No			140	Each	17.0000	1	6		SEP 13 2017	

D3910-7

DAS
27
9-89

Loc Code

17

8

D3984-030

DAS
27
9-89

Loc Code

123

123

0.0000

D4085-3

27
9-89

Each

D4713-1

DAS
27
9-89

Loc Code

10

146084

10

SEP 13 2017 9-89

DAS
28
9-89

SEP 7 2017 DAS

**DAS
28
9-89**

**DAS
28
1-89**

SEP 15 1967

DAS
28
9-89

Picklist Print

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Work Order ID: 166223

166223

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits

Start Date: 9/13/2017

Required Date: 9/21/2017

MS3367-5-0

Purchased No

140

Each

54.0000

Start Qty: 6.00

Required Qty: 6.00

MS3367-5-0

Tie Wrap

**

SEP 13 2017
DAS 28
9-89

Location

Loc Qty

Loc Code

ST272

54

123164

54

D3501-1

Manufactured No

140

Each

477.0000

8

48

D3501-1

Bushing

**

SEP 13 2017
DAS 28
9-89

Location

Loc Qty

Loc Code

ST038

187

163502

187

ST038A

290

163863

200

164461

90

D3910-3

Manufactured No

140

Each

30.0000

2

12

D3910-3

Crosstube Lug

**

SEP 13 2017
DAS 28
9-89

Location

Loc Qty

Loc Code

ST523

30

159714

20

161482

8

162759

2

D3910-5

Manufactured No

140

Each

18.0000

1

6

D3910-5

Crosstube Lug

**

SEP 13 2017
DAS 28
9-89

Location

Loc Qty

Loc Code

ST524

18

162760

18

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Shop Packet Print

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Work Order ID: 166223

166223

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 9/13/2017

Required Date: 9/21/2017

D4148-041

Manufactured No

140

Each

2.0000

Start Qty: 6.00

Required Qty: 6.00

D4148-041

Fwd Crosstube Lug Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

ST539A

2

164077

2

140

Each

2.0000

1

6

**

1656805

SEP 13 2017

DAS
28
9-89

D4149-041

Manufactured No

D4149-041

Aft Crosstube Lug Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

ST539

2

164076

2

140

Each

2.0000

2

12

**

1656808

SEP 13 2017

DAS
28
9-89

D4775-041

Manufactured No

D4775-041

Strut Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

ST357

2

164071

2

140

Each

24.0000

2

12

**

165719x10

SEP 13 2017

DAS
28
9-89

D4776-3

Manufactured No

D4776-3

Skidtube Clevis

DAS
27
9-89

Location

Loc Qty

Loc Code

ST115

24

163968

12

165627

12

10

SEP 13 2017

DAS
28
9-89

Picklist Print

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Work Order ID: 166223

166223

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits

Start Date: 9/13/2017

Required Date: 9/21/2017

LH/RH

AN4-14A

Purchased

No

140

Each

152.0000

Start Qty: 6.00

20

120

Required Qty: 6.00

AN4-14A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST344

147

M137495

6

M137886

2

M138084

100

M138408

39

**

SEP 13 2017

DAS
28
9-89

AN4-42A

Purchased

No

140

Each

49.0000

**

4

24

AN4-42A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

over003

20

M138230

20

ST341

29

M137886

9

M138408

20

**

SEP 13 2017

DAS
28
9-89

AN6-13A

Purchased

No

140

Each

43.0000

**

2

12

AN6-13A

BOLT

DAS
27
9-89

Location

Loc Qty

Loc Code

ST335

23

m137851

23

ST355

20

m138409

20

**

SEP 13 2017

DAS
28
9-89

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Picklist Print

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Work Order ID: 166223

166223

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits

Start Date: 9/13/2017

Required Date: 9/21/2017

LH/RH

MS21042L4

Purchased

No

140

Each

2,083.000

24

144

Required Qty: 6.00

MS21042L 4

Nut

**

SEP 13 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

OVER007

1000

m138170

500

m138230

500

ST303

1073

m138084

73

m138326

1000

MS21042L6

Purchased

No

140

Each

225.0000

2

12

MS21042L 6

Nut

**

SEP 13 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST303

225

m137361

25

m137587

50

m137963

50

m138209

50

m138441

50

NAS1149F0432P

Purchased

No

140

Each

591.0000

40

240

NAS1149F0432P

WASHER

**

SEP 13 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST262

591

M138230

591

Wednesday, September 13, 2017 7:49:28 AM

Shop Packet Print

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Picklist Print

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Work Order ID: 166223

166223

Parent Item: D350-607-511

D350-607-511

Parent Item Name: ~~AS350/AS355 Quick Release Basket/Long Charge Tube Mounting Provisions, Fits~~
LH/RH

Start Date: 9/13/2017

Required Date: 9/21/2017

NAS1149F0663P

Purchased

No

140

Each

Start Qty: 6.00
180.0000 4 24

Required Qty: 6.00

NAS1149F0663P

WASHER

**

SEP 13 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST262

180

M137680

180

DAS
27
9-89

24

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER